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Amendments to the Claims:

No amendments are submitted; this listing is provided solely for the Office's convenience.

Listing of Claims:

1. (Previously presented) A method comprising:

placing a plurality of prewritten discs, each prewritten disc having servo tracks characterized by a concentricity offset in a direction of an alignment axis that is in the same angular direction for all of the plurality of prewritten discs in relation to a center of the respective prewritten disc, around a motor hub, the prewritten discs placed around the motor hub with respect to each other so that the alignment axes among the plurality of prewritten discs are angularly disposed symmetrically around the motor hub; and

after the placing step, biasing each of the plurality of prewritten discs in a direction of the respective alignment axis to concentrically align the servo tracks of a first disc of the plurality of prewritten discs with the servo tracks of a second disc of the plurality of prewritten discs.

2. (Canceled)

3. (Previously presented) The method of claim 1 wherein the biasing step comprises pressingly engaging against an edge of each of the prewritten discs.

4. (Canceled)

5. (Previously presented) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed alignment axes being non-collinear.

6. (Previously presented) The method of claim 1 wherein the placing step is characterized by at least two of the symmetrically placed alignment axes being collinear.

7. (Previously presented) The method of claim 1 wherein the placing step is characterized by detecting an indicia on each of the prewritten discs associated with the respective alignment axis.

8. (Previously presented) The method of claim 7 wherein the placing step is characterized by the indicia comprising a laser index mark.

9. (Previously presented) The method of claim 7 wherein the placing step is characterized by a first indicia on one side of each prewritten disc associated with the respective alignment axis and a second indicia different than the first indicia on the other side of each prewritten disc associated with the respective alignment axis.

10.-20. (Canceled)

21. (Previously presented) The method of claim 9 wherein the placing step is characterized by the first indicia comprising a first line that is collinear with the alignment axis and a second line angularly disposed from the first line.

22. (Previously presented) The method of claim 21 wherein the placing step is characterized by the first indicia comprising a third line angularly disposed from the first line.

23. (Previously presented) The method of claim 22 wherein the placing step is characterized by the second and third lines being nonsymmetrically disposed from the first line.

24. (Previously presented) The method of claim 23 wherein the placing step is characterized by the first and second indicia being mirror images of each other.

25. (Withdrawn-currently amended) A disc stack comprising first and second discs that are each prewritten before stacking them with servo tracks that are offset with respect to a disc center and in relation to an angular reference axis, the discs being placeable with respect to each other around a motor hub and subsequently fixable in rotation with the motor hub, wherein placing the discs to align the angular reference axes and biasing the discs against the motor hub in a direction of the angular reference axes places the first disc concentrically disposed to the second disc and the servo tracks of the first disc concentrically disposed to the servo tracks of the second disc, and wherein placing the discs to misalign the angular reference axes and biasing each disc against the motor hub in a direction of the respective angular reference axis places the first disc nonconcentrically disposed to the second disc and the servo tracks of the first disc concentrically disposed to the servo tracks of the second disc.

26. (Withdrawn) The disc stack of claim 25 wherein at least one of the discs comprises an alignment mark incident with the angular reference axis.

27. (Withdrawn) The disc stack of claim 26 wherein the disc comprises a first alignment mark on one side of the disc incident with the angular reference axis and a second alignment mark on an opposing side of the disc incident with the angular reference axis.

28. (Withdrawn) The disc stack of claim 27 wherein the first and second alignment marks are different.

29. (Withdrawn) The disc stack of claim 28 wherein the first and second alignment marks are mirror images of each other.

30.-33. (Canceled)